

Date: Thursday, 12/14/2006 3:39:35 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: SET SCREW
Job Number	: 29963		
Estimate Number	: 10331		
P.O. Number	: <i>N/A</i>	Part Number	: D2747
This Issue	: 12/14/2006 S.O. No. : <i>N/A</i>	Drawing Number	: D2747 REV B
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: <i>N/A</i> Type : PURCHASED PARTS	Drawing Revision	: B
Previous Run	: 27631	Material	: <i>N/A</i>
Written By	: <i>[Signature]</i>	Due Date	: 12/22/2006
Checked & Approved By	: <i>[Signature]</i>	Qty:	150 Um: Each
Comment	: Est: B 05.08.22 Reformat KJ/JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 2721
 3/8"-24 UNF SS Set Screw 7/8" to 1" long
 Possible Supplie: McMaster Carr
 P/N:92311A639
 Material release note required

C 206/12/15 (150)

2.0	D2747 92311A639	Set Screw
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Comment: Qty.: 0.0000 Each(s)/Unit Total : 0.0000 Each(s)
 SET SCREW

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage
 Ensure material release note is attached

PC 4/12/12 (150)

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

J 06/12/20 (150)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock
 Location: 5160

PB 06/12/20 (150)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☐ No ☒ DQA: ☒ Date: 06/12/20
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 12/14/2006 3:39:35 PM
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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SET SCREW

Job Number: 29963

Part Number: D2747

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(150)

Comment: FINAL INSPECTION/W/O RELEASE

Done 12/20

Job Completion



Done 12/20

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

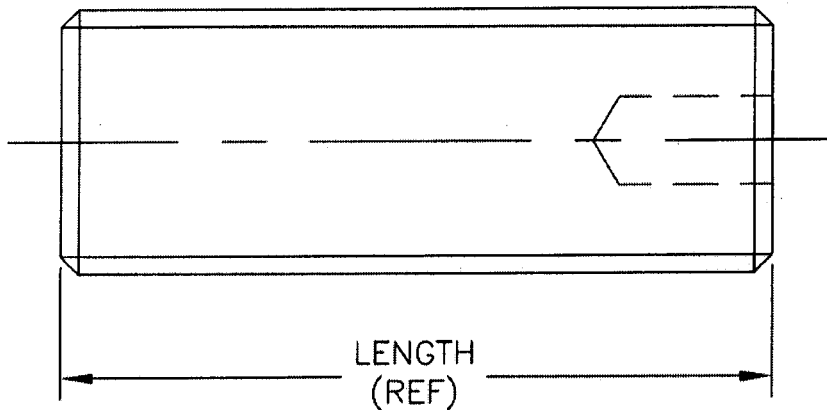
QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART

DESIGN DS	DRAWN BY PH	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED #	APPROVED #	DRAWING NO. D2747	REV. B SHEET 1 OF 1
DATE 05.03.09		TITLE SET SCREW	SCALE NTS
A	98.08.26	NEW ISSUE	
B	05.03.09	REDRAWN, STAINLESS STEEL ONLY	

RELEASED
05.08.09**D2747 SET SCREW**

- 1) TYPE: HEX SOCKET HEAD SET SCREW
- 2) MATERIAL: STAINLESS STEEL
- 3) THREAD: 3/8"-24 UNF ✓
- 4) LENGTH = 7/8" TO 1"
- 5) FINISH: NONE
- 6) ALL DIMENSIONS ARE IN INCHES
- 7) ALL TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

STOP COPY
RETURN TO
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 29963

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2 DART AEROSPACE LTD
1270 ABERDEEN ST
HAWKESBURY ON K6A 1

**YOUR PURCHASE
ORDER NUMBER**

P02721

Today's Date: 12/15/06

MCMASTER-CARR
200 AURORA INDUSTRIAL PKWY
AURORA OH 44202

IF THERE ARE ANY QUESTIONS ABOUT THIS
SHIPMENT CONTACT OUR SALES DEPARTMENT
(330)995-5500

PAGE

1 OF 1

MCM NUMBER

7092521-01

Warehouse Location	McMaster Carr Part Number	Fill Quantity	Item Description	Your Line	Your Order	This Shipment
1- 98-07	29-90 92311 A639	15 PK	18-8 SS CUP POINT SOCKET SET SCREW 3/8"-24 THREAD, 1" LENGTH PKG= 10 EA/PK 3	2	15 PK	15
1-102-11	41-03 92311 A599	5 PK	18-8 SS CUP POINT SOCKET SET SCREW 5/16"-24 THREAD, 5/8" LENGTH PKG= 50 EA/PK 2	1	5 PK	5
MCMASTER-CARR PACKING LIST						073